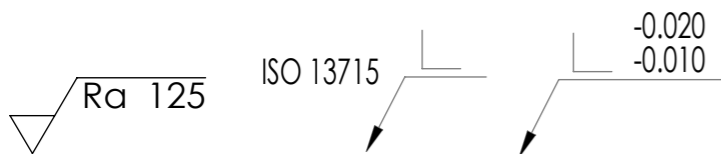


ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.
1	L34384800	PM3000 BODY	1
2	L34385200	PUSHER BACKPLATE	1
3	L34382103	PISTON ASSEMBLY	2
4	L34385300	PUSHER HANDWHEEL	1
5	L34444400	PUSHER BORE BUSH	2
6	L34385400	PUSHER PINION	1
7	L34385500	PUSHER RACK	1
8	L34385600	PUSHER STUD	1
9	L14384901	PUSHER FRONT CAP	2
10	L34385103	PUSHER SPIGOT	2
11	L94334802	VITON Q/E SEAL	1
12	L94200801	SUPPORT RING	2
13	V1211-0375-0750	SHCS 1/4 UNC X 5/8	15
14	V3400-2000-0024	WAVE SPRING	4
15	V6700-0312-0000	EXPANSION PLUG	4
16	L94447300	PM3000 PUSHER GASKET	1
17	L94200702	42mm x 3mm PISTON RING	4
18	V2110-0312-0312	THREAD PIPE PLUG	3
19	L94447301	FRONT END GASKET	1

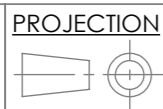
ASSEMBLY NOTES :

- APPLY 'LOCTITE 272' TO ITEM 10 (V2110-0312-0312)
- APPLY SILICONE SEALANT 'LOCTITE 574' TO FRONT FACE OF ITEM 1 (L34384800) DURING ASSEMBLY
- DURING ASSEMBLY ITEMS 4 (L34385300) AND 6 (L34385400) MUST BE SWAGED TOGETHER



DIMENSIONS ARE IN INCHES UNLESS OTHERWISE STATED

LATTIMER



TOLERANCES UNLESS SPECIFIED

Fractional ±0.010
 Decimal ±0.005
 Angular ±2°

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Scale 1:1

Sheet 1 of 1

*** DO NOT SCALE ***				Drawn	RL	Date	14/04/2014
Customer	LATTIMER LTD	Approved	IF	Date	14/04/2014		
Material	SEE BOM						
Desc	PM3000 PUSHER -WITH CAST IRON SLEEVES						
DRG No	L14384805	ISSUE	04	Update No	2381		